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	DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE								APPROVAL	CONTRACT NO. D3901		 DART AERO SYSTEMS INC. VANCOUVER CANADA			
	APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD							DRAWN DOUG HILLS		DATE MAR 9/83	CLIENT		NORTHERN MOUNTAIN HELICOPTERS		
	DESCRIPTION  OF  CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES								DESIGN JIM BRADLEY		MAR 24/83	TITLE		CARGO HOOK MANUAL RELEASE		
		GENERAL	LIMITS									STRESS			CODE		DWG NO.	REV.	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS .125/1 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL. S - 7/42 5. HOLES PER AND 10387		1. TOLERANCES — XX ± .030 XXX ± .010 ± .005 2. ANGLES XXX ± .010 ± .005 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BJ=MS20470AD BB=MS20428AD												D205-522	A	
																		SCALE AS NOTED	SHT 2 OF 2
	REPORT ALL DISCREPANCIES — DO NOT SCALE											INST'N	MODEL	REG'N	SER. NO.	EFFECTIVITY			